

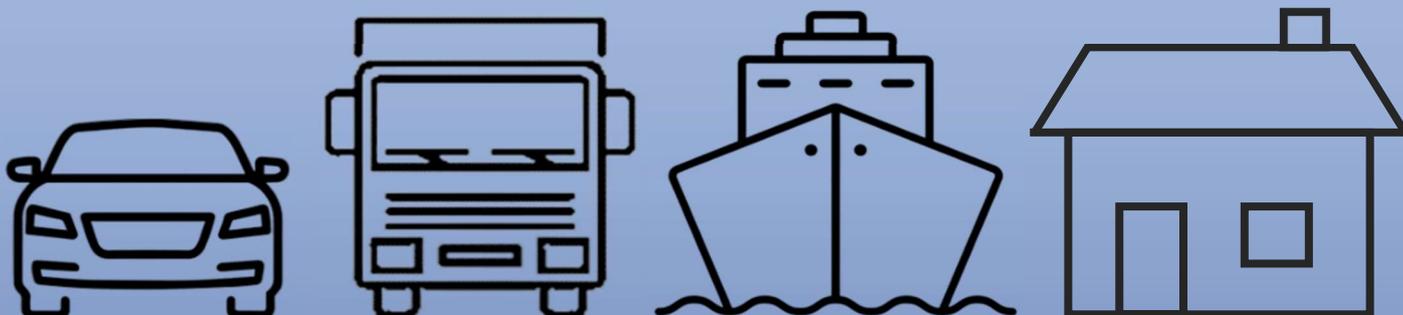
Tube End Forming

Ø 10 mm – 140 mm

1/2" – 5 1/2"



Tubin and Tubin Speed



Tubin and Tubin Speed



Technical Data

Forming unit 150

Tube diameter	10 - 140 mm *
Forming length	100 / 200 mm *
Max. wall thickness	8 mm *
Impanding stroke	in Ø max. 21 mm
Mean cycle duration	~3 s

* Depending on tool

Forming unit 200

Tube diameter	10 - 190 mm *
Forming length	100 / 200 mm *
Max. wall thickness	8 mm *
Impanding stroke	in Ø max. 21 mm
Mean cycle duration	~3 s

* Depending on tool

Hydraulic equipment

Tank volume	63 l
Flow rate	16 l/min
Pressure	300 bar
Motor	5.5 kW – 16 A

Electrical equipment

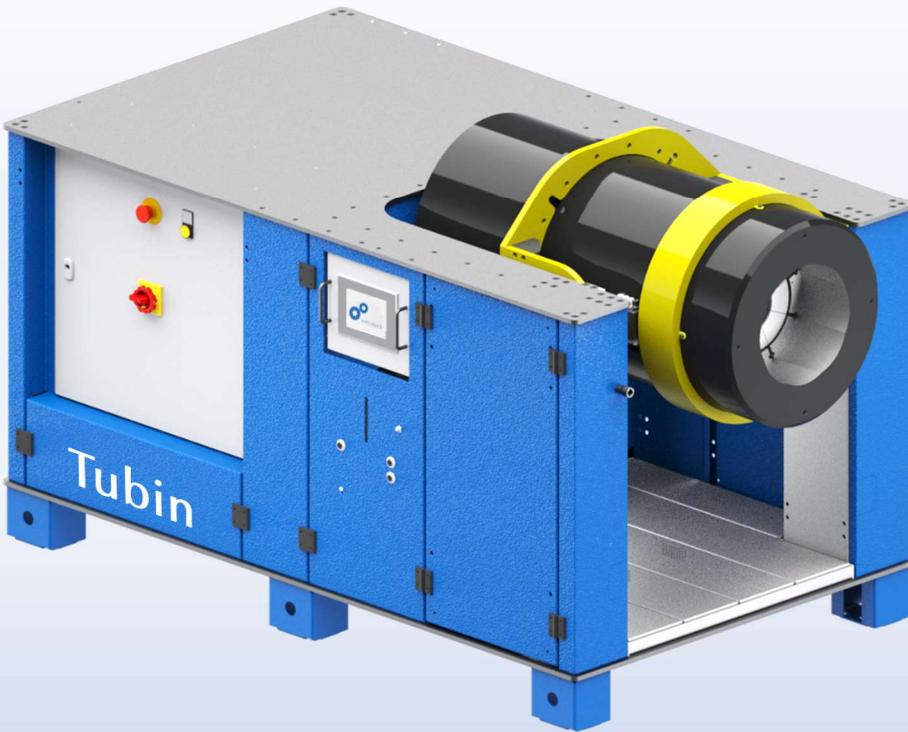
Connection data	400V / 50Hz / 3LNPE
PLC Siemens	
4" color touchscreen on pivot arm	
Energy saving feature	
Safety foot switch	

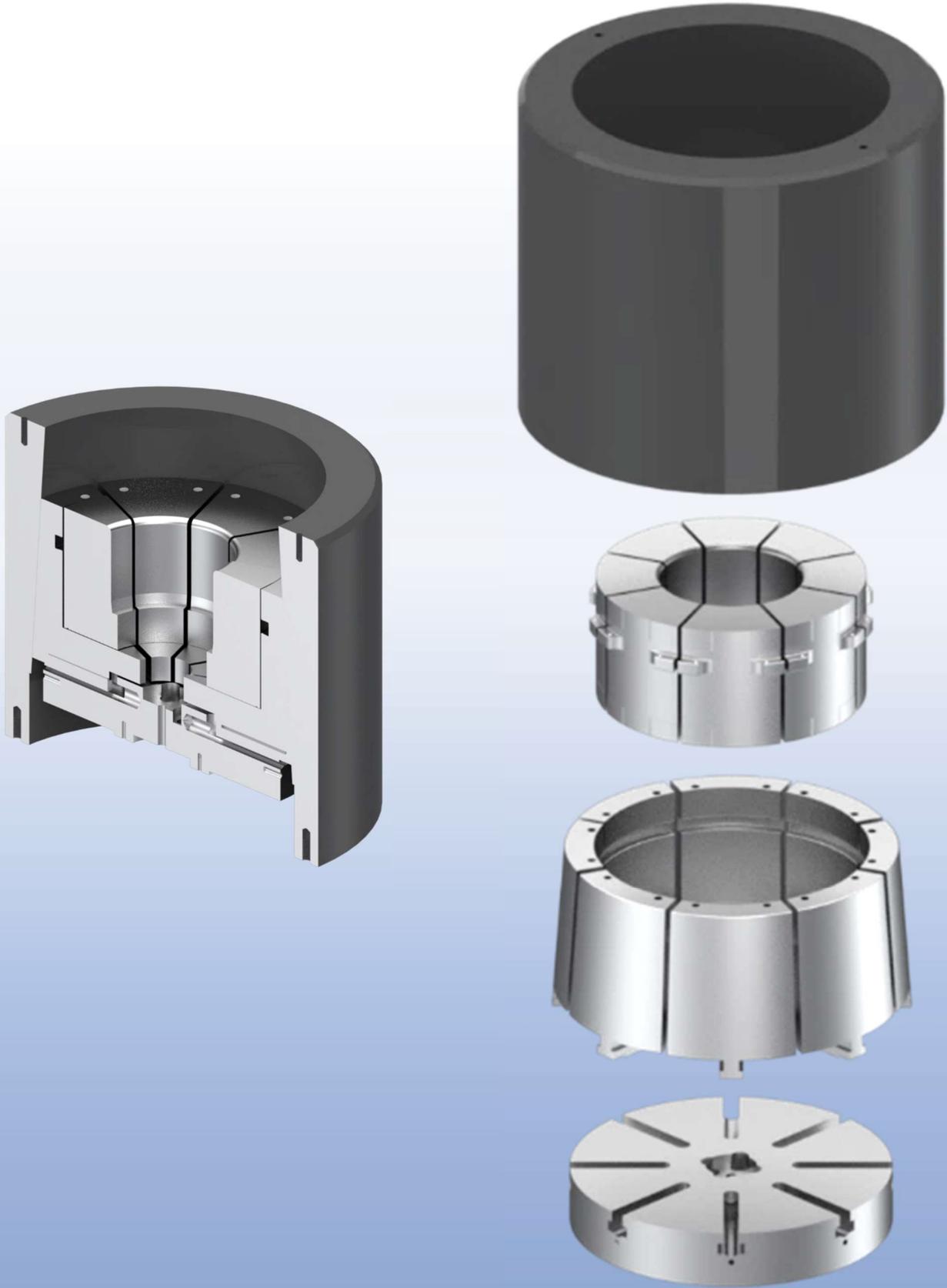
Control

Impanding software (Macro programming)
Memory for up to 200 programs (alphanumeric)
Set-up, manual and production operations
Login (Service/Maintenance/Set-up/Shift chief)
Workpiece counter (Total/Shift reset)

Machine features

HW-Flex universal housing
Impanding unit
Vertical working position
Dimensions: L = 1200; W = 875; H = 950 mm
Emission sound pressure level 78 dB(A)
Weight ca. 650 kg
Documentation in German







wecotech

