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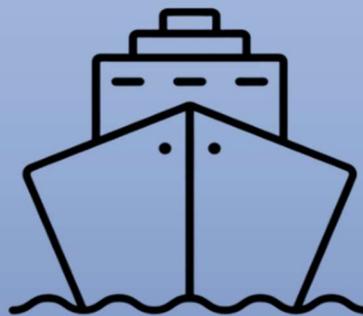
# ***Tube End Forming***

Ø 50 mm – 200 mm

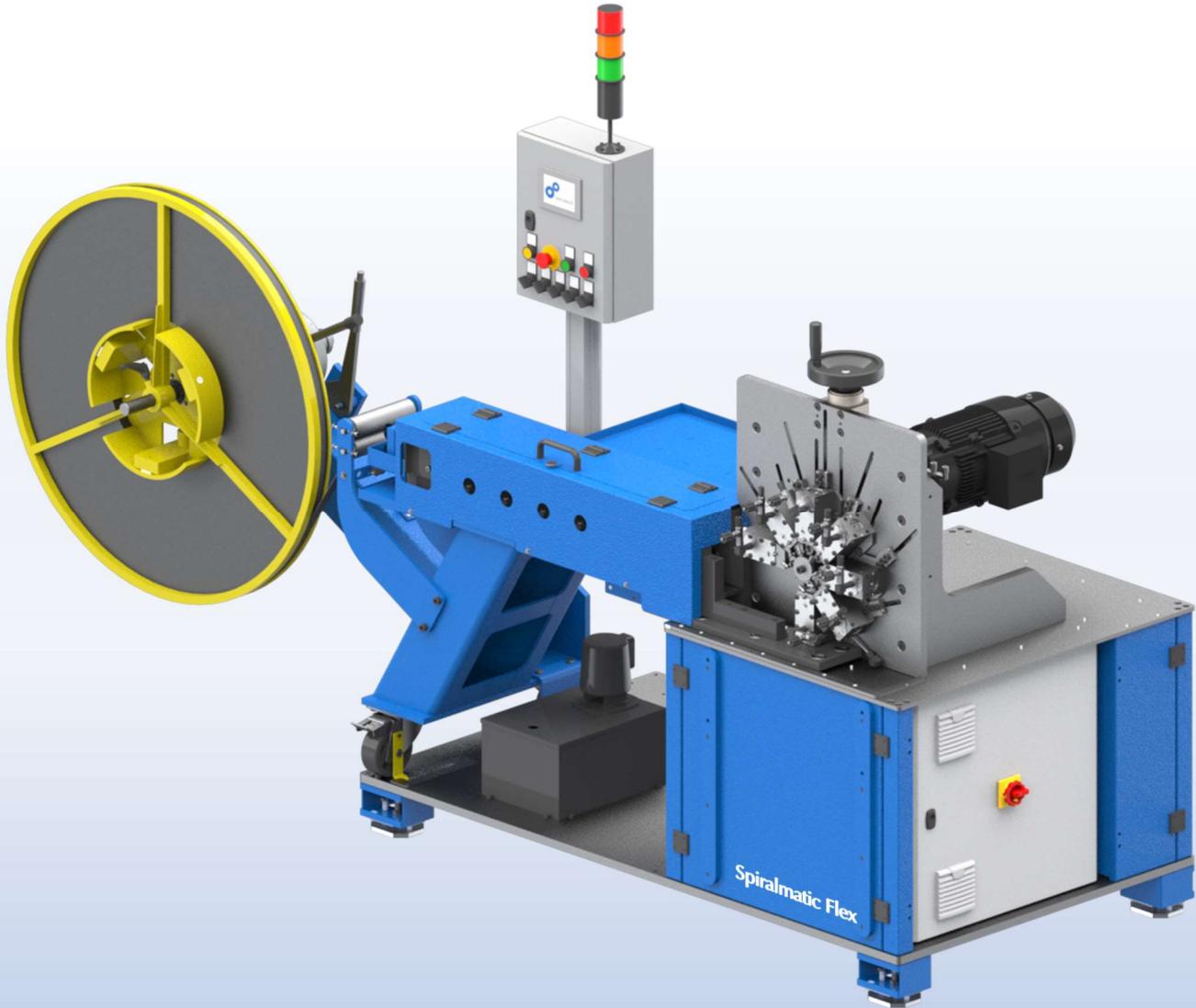
2" – 8"



***Spiralmatic Flex***



# Spiralmatic Flex



## Technical Data

### Winding and seaming unit

Hose diameter	50 - 200 mm
Strip thickness	0.4 mm *
Strip width	50 mm *
Strip speed	25 m/min
* Depending on tool	

### Electric equipment

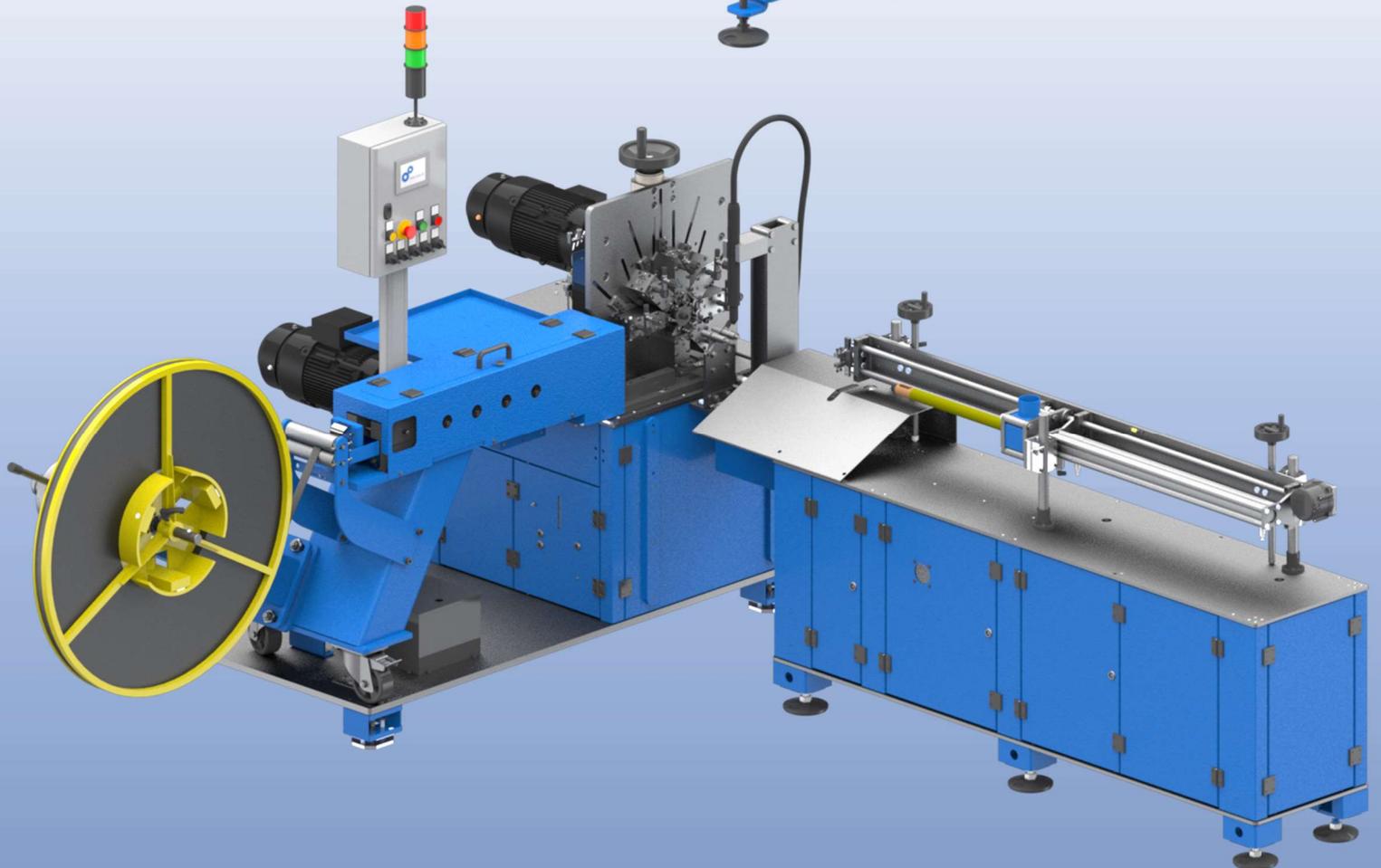
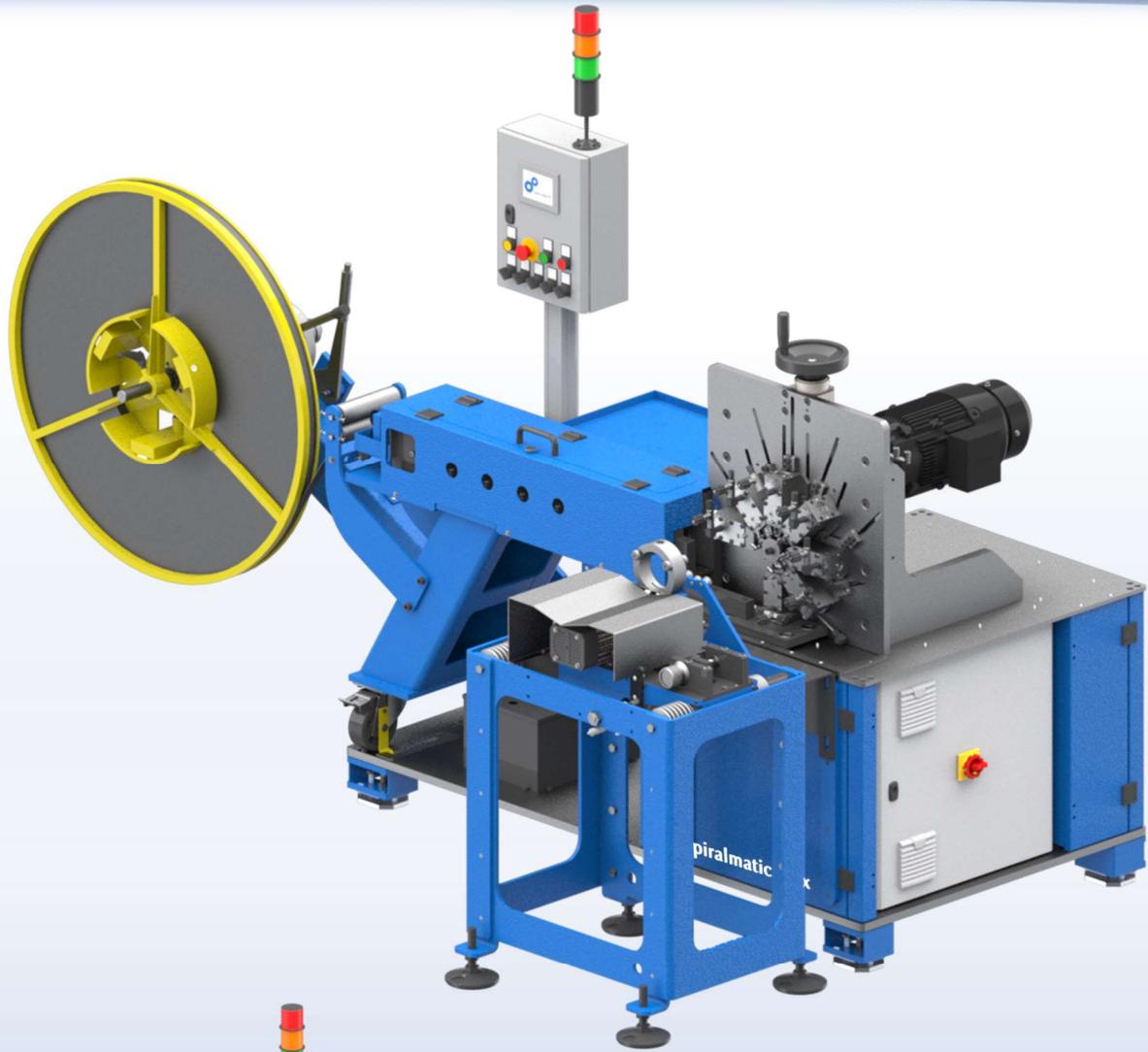
Servo motor	2x 4 kW - 32 A
Connection data	400V / 50Hz / 3LNPE
PLC Siemens	
7" color touchscreen	
Energy saving feature	
Safety foot switch	

### Control

Winding software (Macro programming)  
 Strip speed set-up on touchscreen (0-25 m/min)  
 Set-up, manual and production operations  
 Login (Service/Maintenance/Set-up/Shift chief)  
 Workpiece counter (Total/Shift reset)

### Machine features

HW-Flex universal housing  
 Electrical unit with adequate free space  
 Hemming unit composed of 7 stations  
 with pitch angle adjustment  
 Winding unit  
 with height-adjustable carriage for diameter set-up  
 Seaming unit composed of 7 stations  
 with disc spring press piston (for edged winding mandrel)  
 with hydraulic lifting cylinder  
 with pitch angle adjustment  
 Coil unwinding unit with hand break  
 Strip lubrication unit  
 Machine dimensions: L = 3300; W = 1100; H = 1750 mm  
 Weight ca. 1800 kg  
 Documentation in German

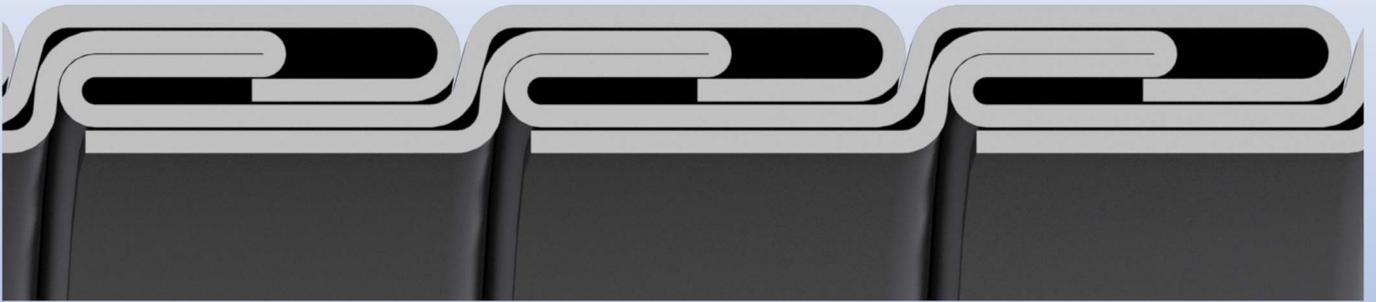


## 2 S



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## 3 S





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