

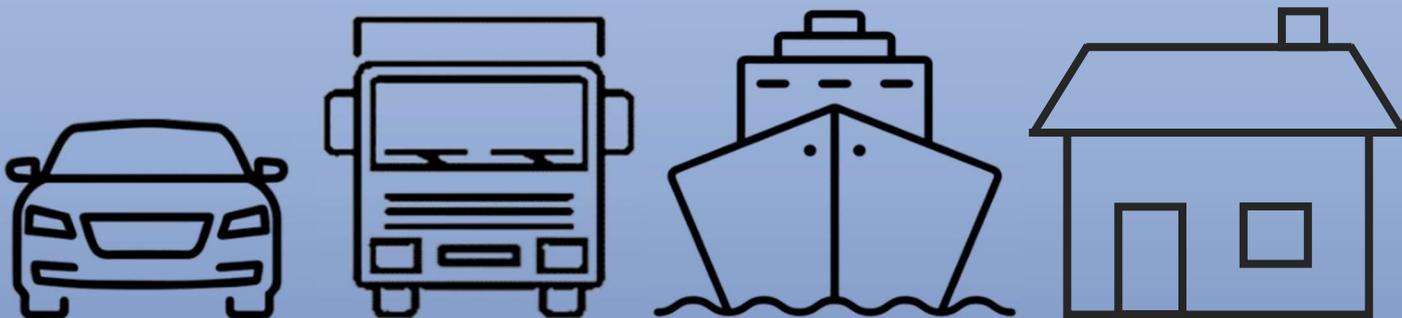
Tube End Forming

Ø 20 mm – 200 mm

3/4" – 8"



Tubex IO-S 200



Tubex IO-S 200



Technical Data

Variant 200

Forming unit

Tube diameter	20 - 200 mm *
Forming length	100 mm *
Tube wall thickness	4 mm *
Forming stroke of inner tool	in Ø max. 36 mm *
Tool interface	
Mean cycle duration	~30 s

* Depending on tool

Hydraulic equipment

Tank volume	63 l
Flow rate	20 l/min
Pressure	300 bar
Motor	11kW-32 A

Electrical equipment

Connection data	400V / 50Hz / 3LNPE
PLC Siemens	
7" color touchscreen on pivot arm	
USB interface for program transfer	
Energy saving feature	
Safety foot switch	

Control

IO software (freely programmable up to 200 rows)
 Memory for up to 250 programs (alphanumeric)
 Set-up, manual and production modes
 Login (Service/Maintenance/Set-up/Shift chief)
 Workpiece counter (Total/Shift reset)

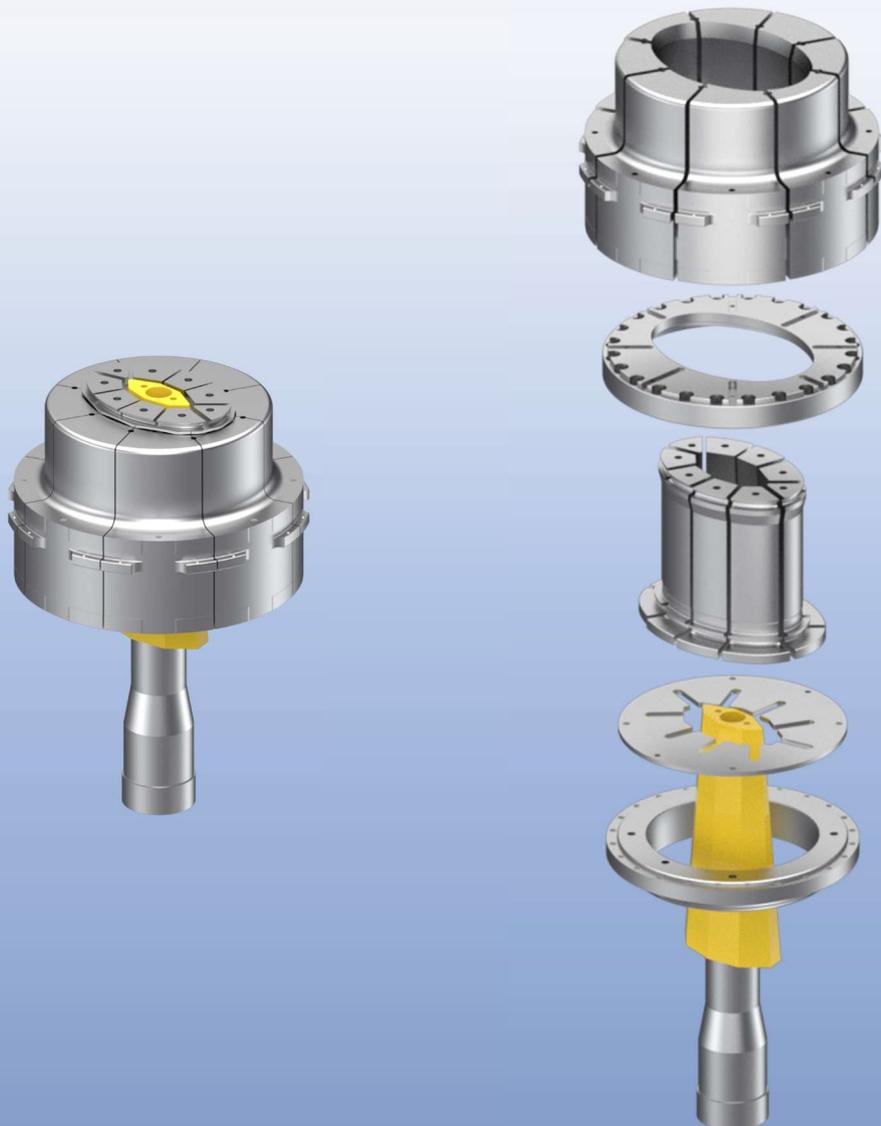
Machine features

HW-Flex universal housing
 IO-S forming unit
 Rotating unit for inner tool with servo motor
 Central lubrication for sliding surface
 Vertical working position
 Quick change flange for basic tool and expansion mandrel
 Quick change interface for outer top jaws
 Dimensions: L = 1600; W = 850; H = 1100 mm
 Emission sound pressure level 78 dB(A)
 Weight ca. 850 kg



90° tilting







wecotech

