

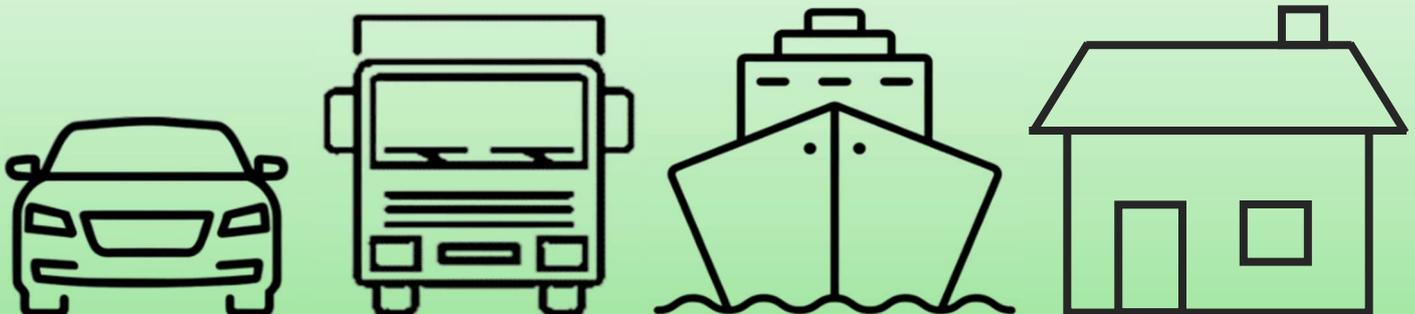
# ***Tube End Forming and Milling***

Ø 20 mm – 160 mm

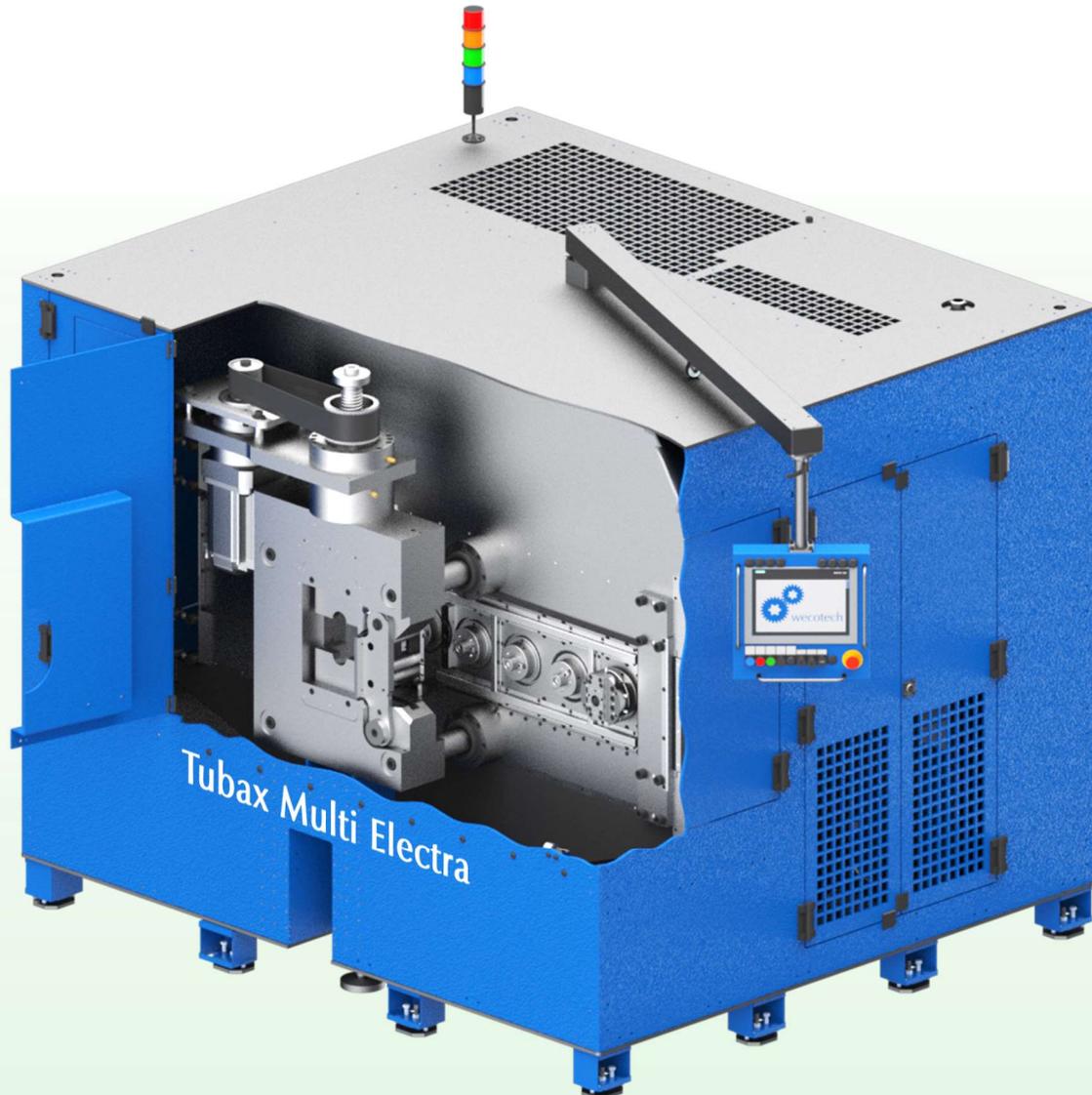
3/4" – 6 1/4"



***Tubax Multi Electra***



# Tubax Multi Electra



## Technical Data

### Forming unit

Tube diameter	10 - 160 mm *
Max clamping length	180 mm *
Axial stroke	300 mm / 36 t
Clamping stroke	100 mm / 36 t
Mean cycle duration	~40 s

\* Depending on tool

### Electrical equipment

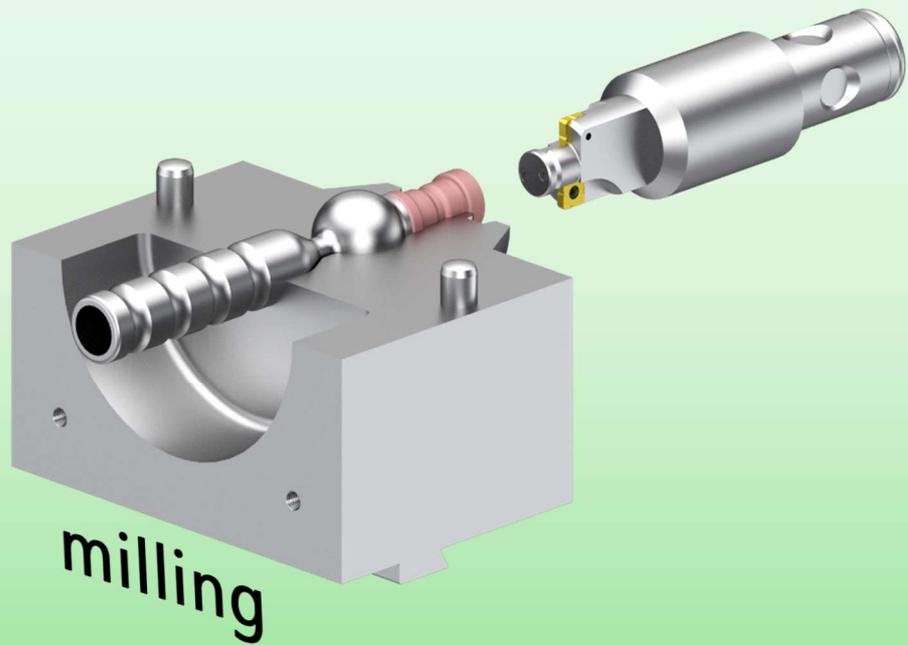
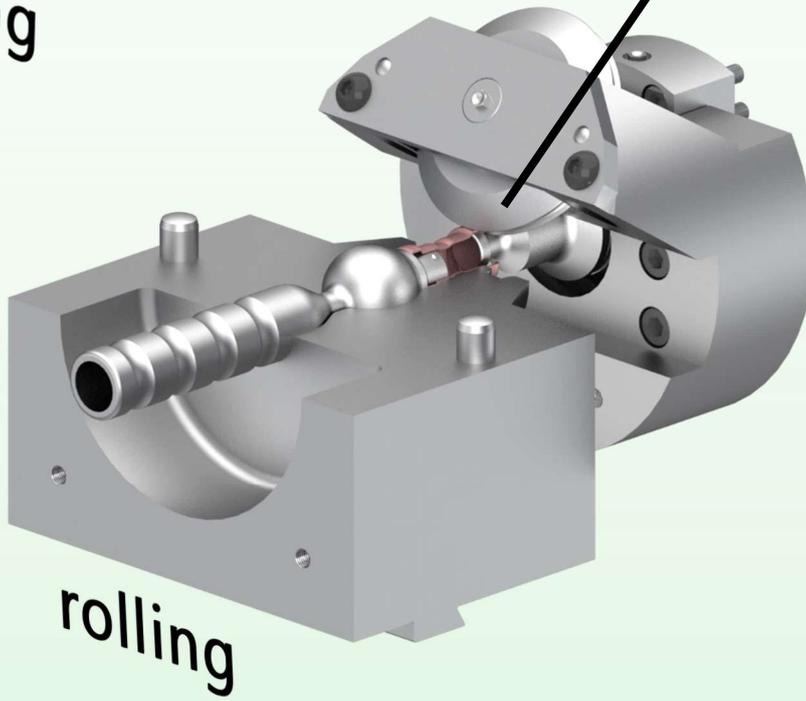
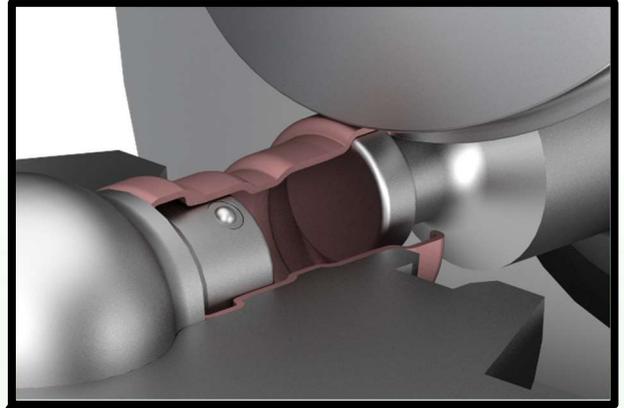
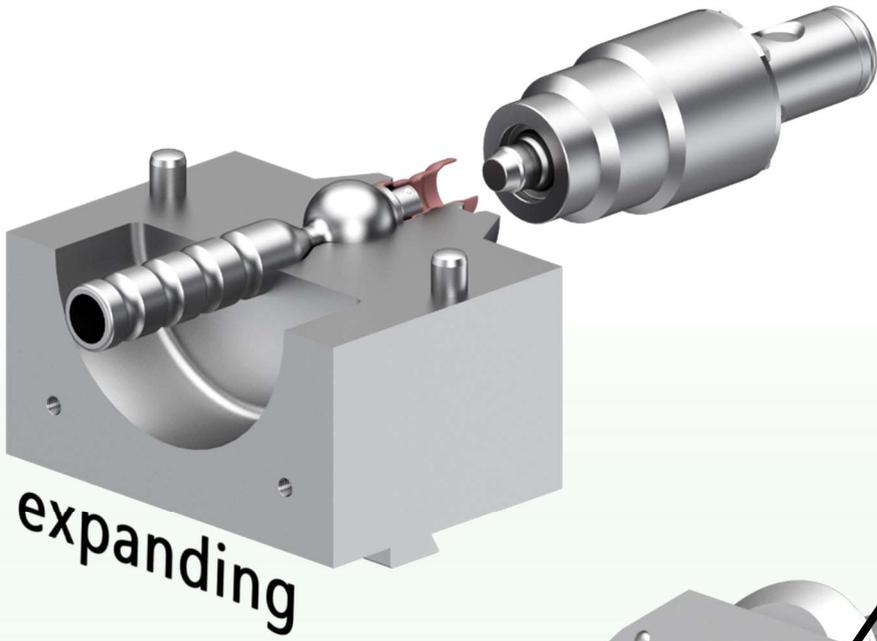
Connection data	400V / 50Hz / 3LNPE
PLC Siemens	
12" color touchscreen	
USB interface for program transfer	
Safety foot switch	

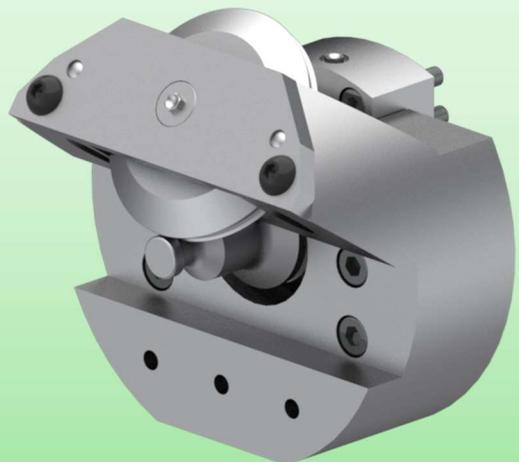
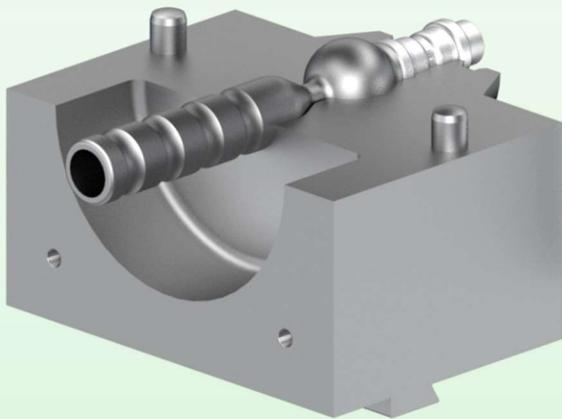
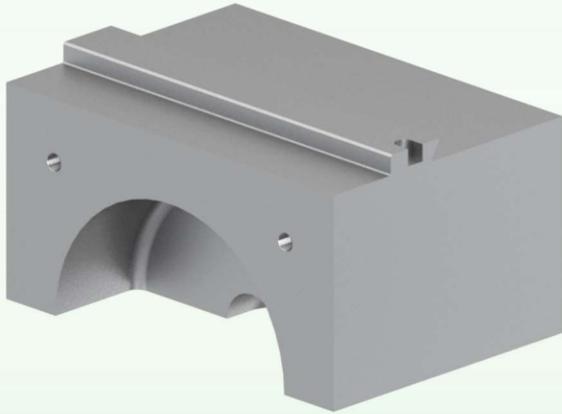
### Control

Axial-forming software (freely programmable up to 200 rows)  
 Drive technology with G- and M-code programming  
 Memory for up to 200 programs (alphanumerical)  
 Login (Service/Maintenance/Set-up/Shift chief)  
 Workpiece counter (Total/Shift reset)

### Machine features

Heavy-Flex housing  
 Tube clamping unit with tooling interface  
 Clamping unit servo driven  
 Axial stroke servo driven  
 Forming unit with holder for 5 axial thorn or milling heads, exchangeable  
 Tooling changer with servo motor  
 Horizontal working position  
 Dimensions: L = 2000; W = 2200; H = 2100 mm  
 Emission sound pressure level 78 dB(A)  
 Forming unit colour: burnished black  
 Weight ca. 4000 kg  
 Documentation in German







wecotech

