



wecotech



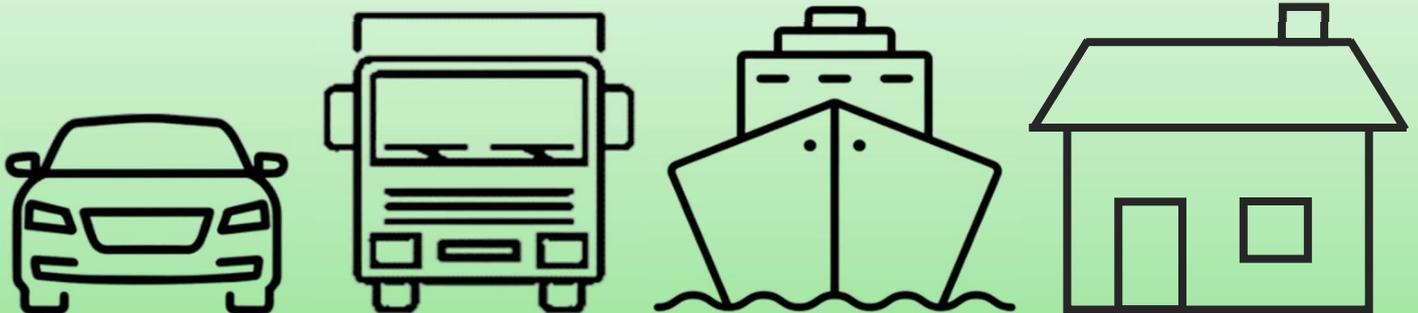
Tube End Forming

Ø 20 mm - 160 mm

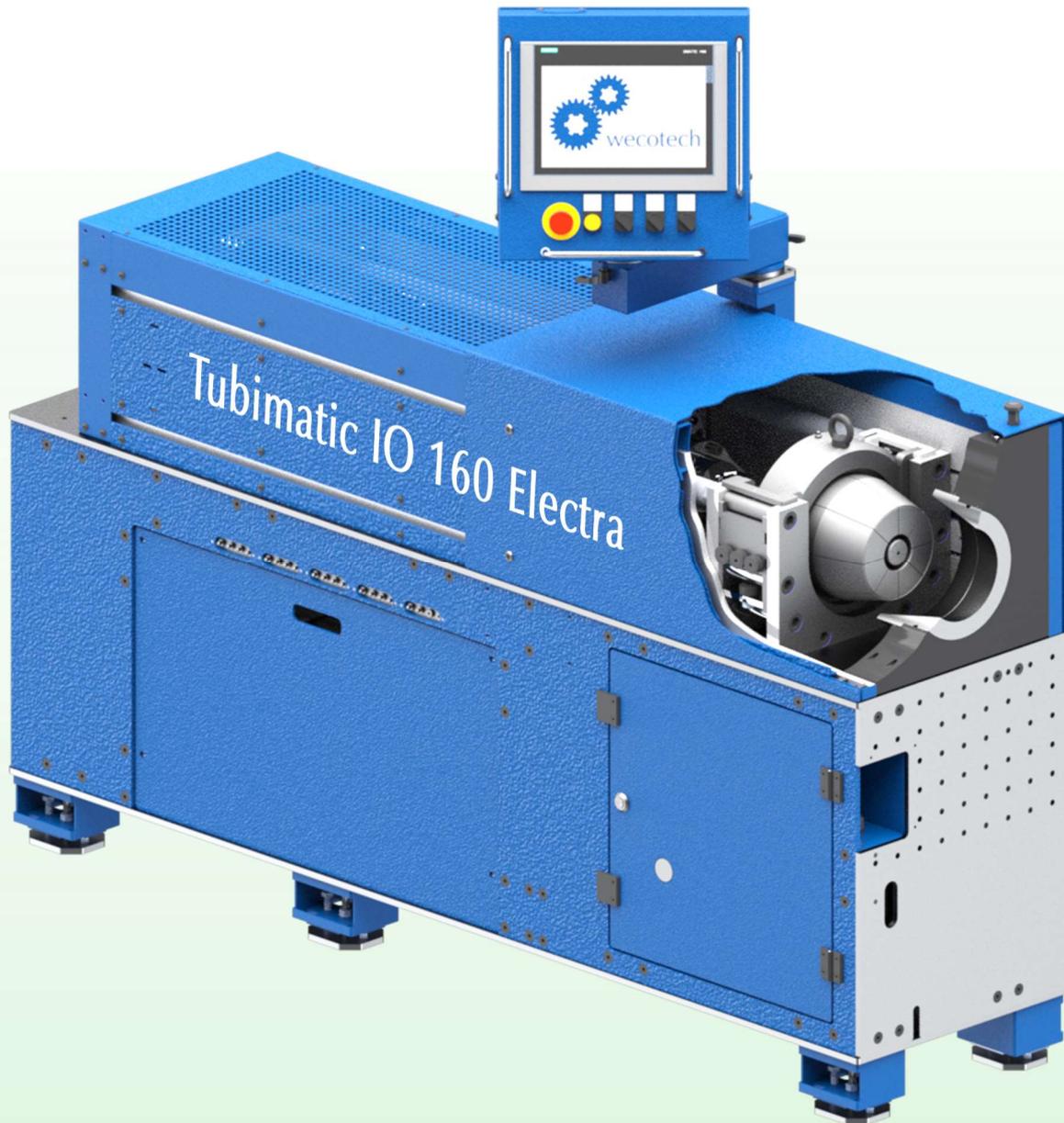
3/4" - 6 1/4"



Tubimatic IO 160 Electra



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Technical Data

Forming unit

Tube diameter	20 - 160 mm *
Forming length	100 mm *
Max. tube wall thickness	4 mm
Expansion stroke	in Ø ~14 mm *
Impanding stroke	in Ø ~10 mm *
Mean cycle duration	~5 s

* Depending on tool

Electrical equipment

Connection data	400V / 50Hz / 3LNPE
PLC Siemens	
Touchscreen 7" color	
USB interface for program transfer	
Servomotor Bosch Rexroth 7.5 kW	

Control

IO software (freely programmable up to 200 rows)
Memory for up to 250 programs (alphanumeric)
Set-up, manual and production modes

Machine features

HW-Flex universal housing
Electrical unit with adequate free space
IO-tool holder for commercially available IO-tools
IO forming unit
Central lubrication for sliding surface
Horizontal working position
Dimensions: L = 1500; W = 600; H = 1500 mm
Weight ca. 1200 kg

