

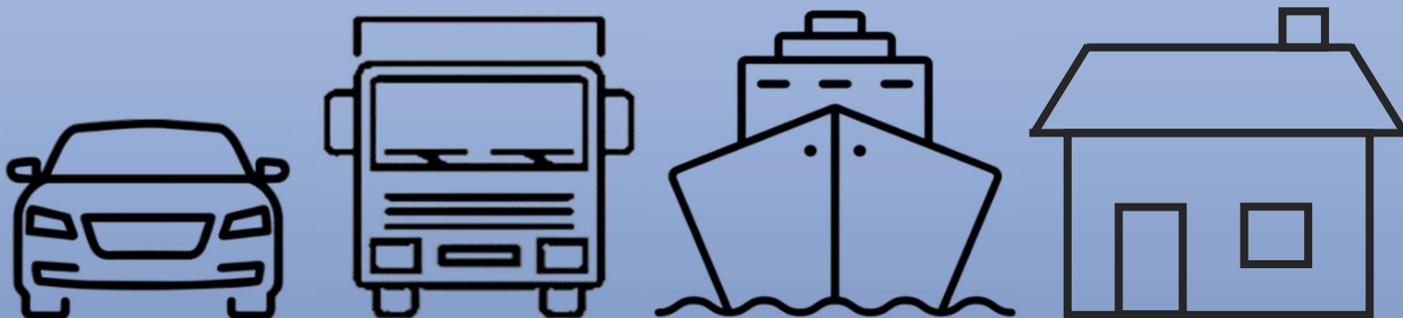
Tube End Forming

Ø 40 mm – 800 mm

1½" – 31"



Tubiroll-2R



Tubiroll-2R



Technical Data

Beading and flanging unit Variant 600

Tube diameter	40 - 600 mm
Max rolling length	100 mm *
Max tube wall thickness	2 mm
Max beading depth	15 mm *
Cycle duration: beading depth 10 mm, Ø200 mm	~8 s

* Depending on tool

Beading and flanging unit Variant 1000

Tube diameter	40 - 1000 mm
Max rolling length	100 mm *
Max tube wall thickness	2 mm
Cycle duration: beading depth 10 mm, Ø200 mm	~12 s

* Depending on tool

Hydraulic equipment

Tank volume	63 l
Flow rate	0 - 20 l/min
Pressure	0 - 160 bar
Motor	5.5 kW - 16 A

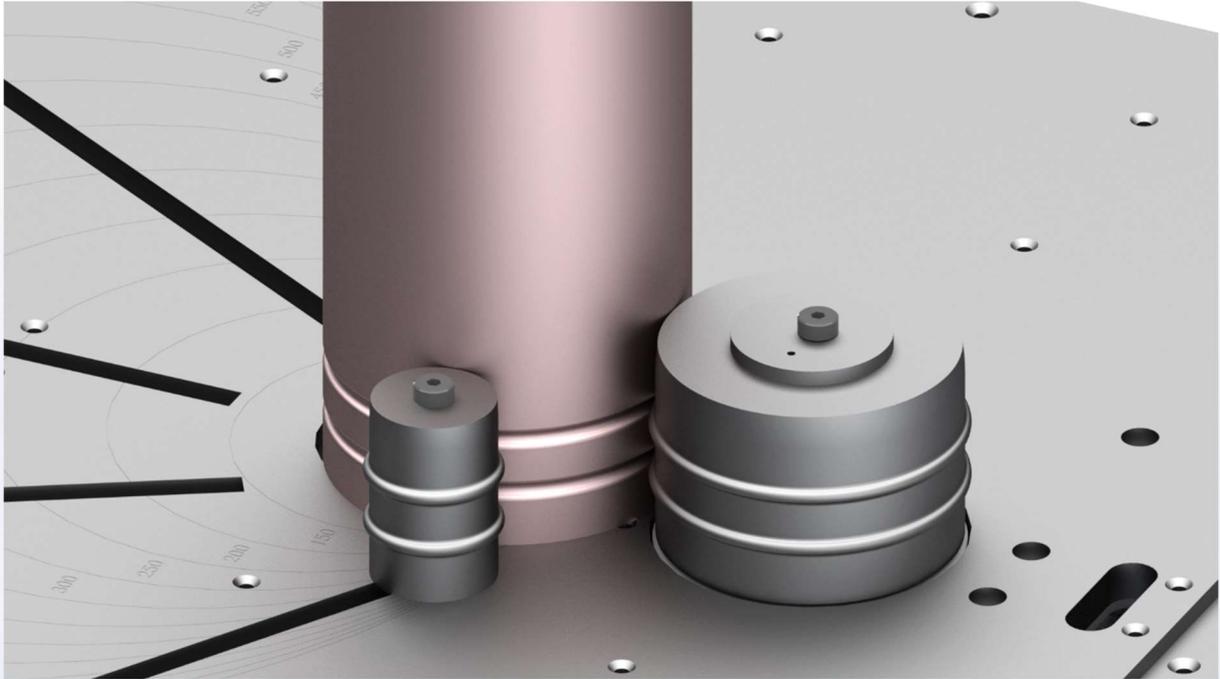
Electric equipment

Connection data	400V / 50Hz / 3LNPE
PLC Siemens	
Energy saving feature	
Electrical connection to the terminal box, without cable and plug	

Machine features

HW-Flex universal housing
Hollow tool holder for forming rolls
Safety guard with light curtain
Dimensions: L = 1250; W = 880; H = 2600 mm
Emission sound pressure level 78 dB(A)
Weight ca. 500 kg
Documentation in German







wecotech

