

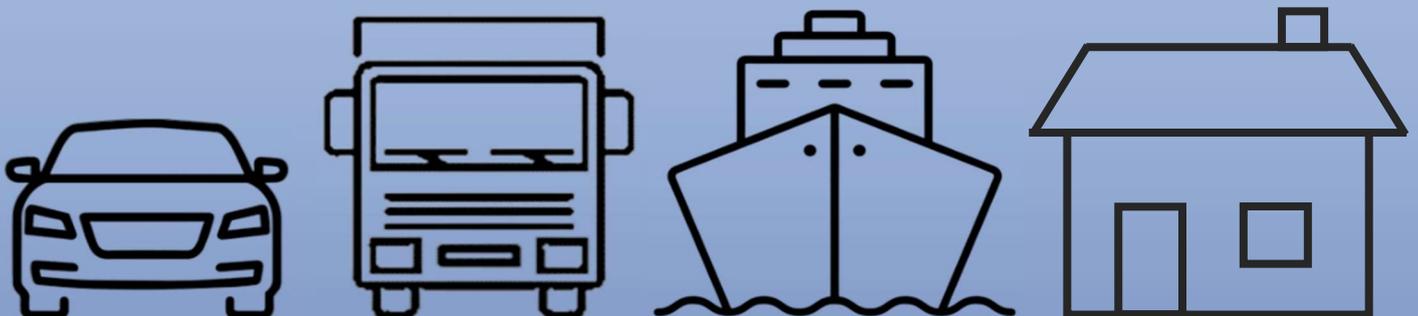
Tube End Machining

Ø 20 - 200 mm

3/4" - 8"



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Technical Data

| | |
|---------------------|----------------|
| Tube diameter | up to 200 mm * |
| Tube wall thickness | 4 mm * |
| Mean cycle duration | ~15 s |
| Hydraulic equipment | |
| Tank volume | 63 l |
| Flow rate | 14 l/min |
| Pressure | 80 bar |
| Motor | 5.5 kW |

Electrical equipment

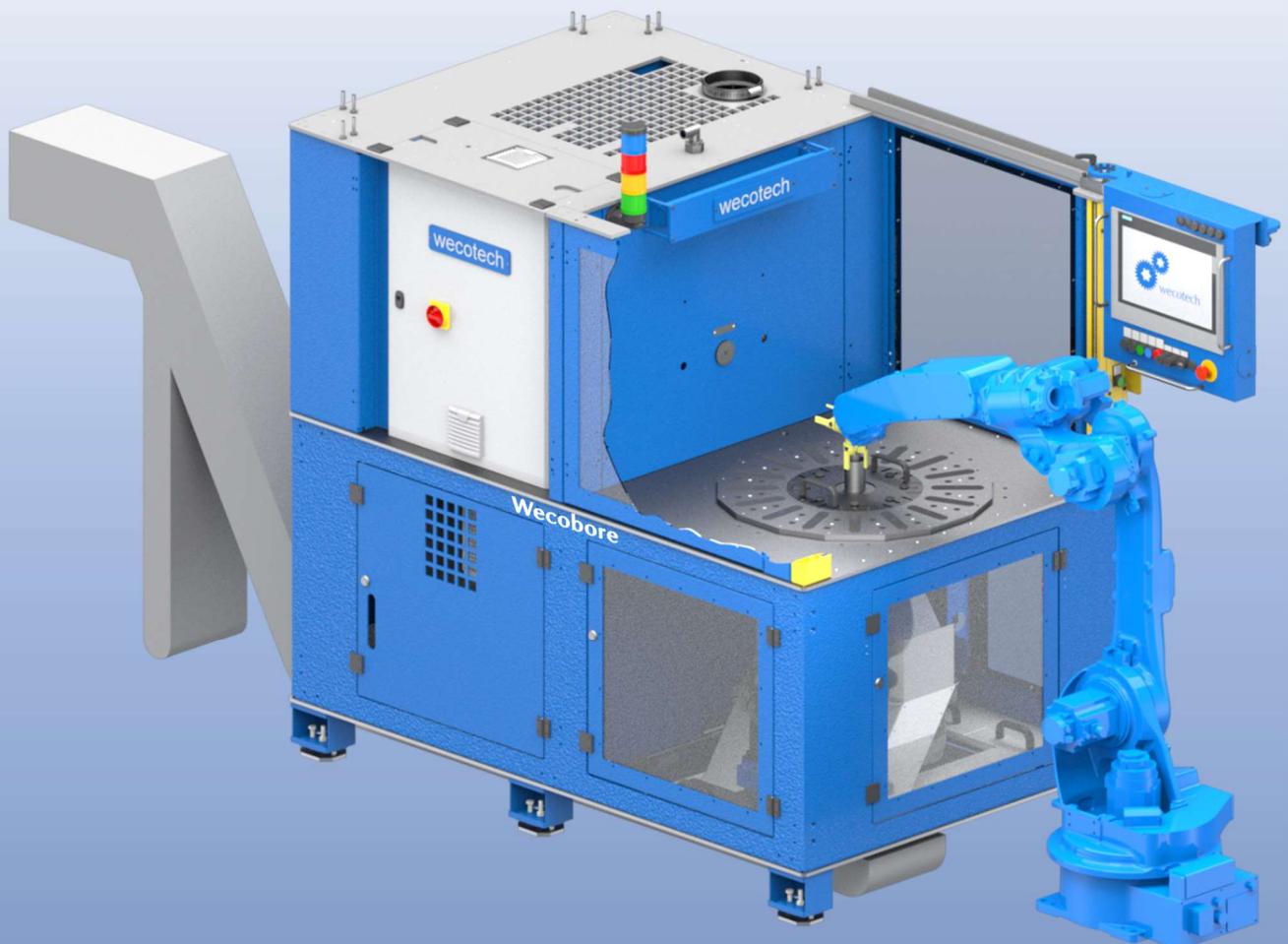
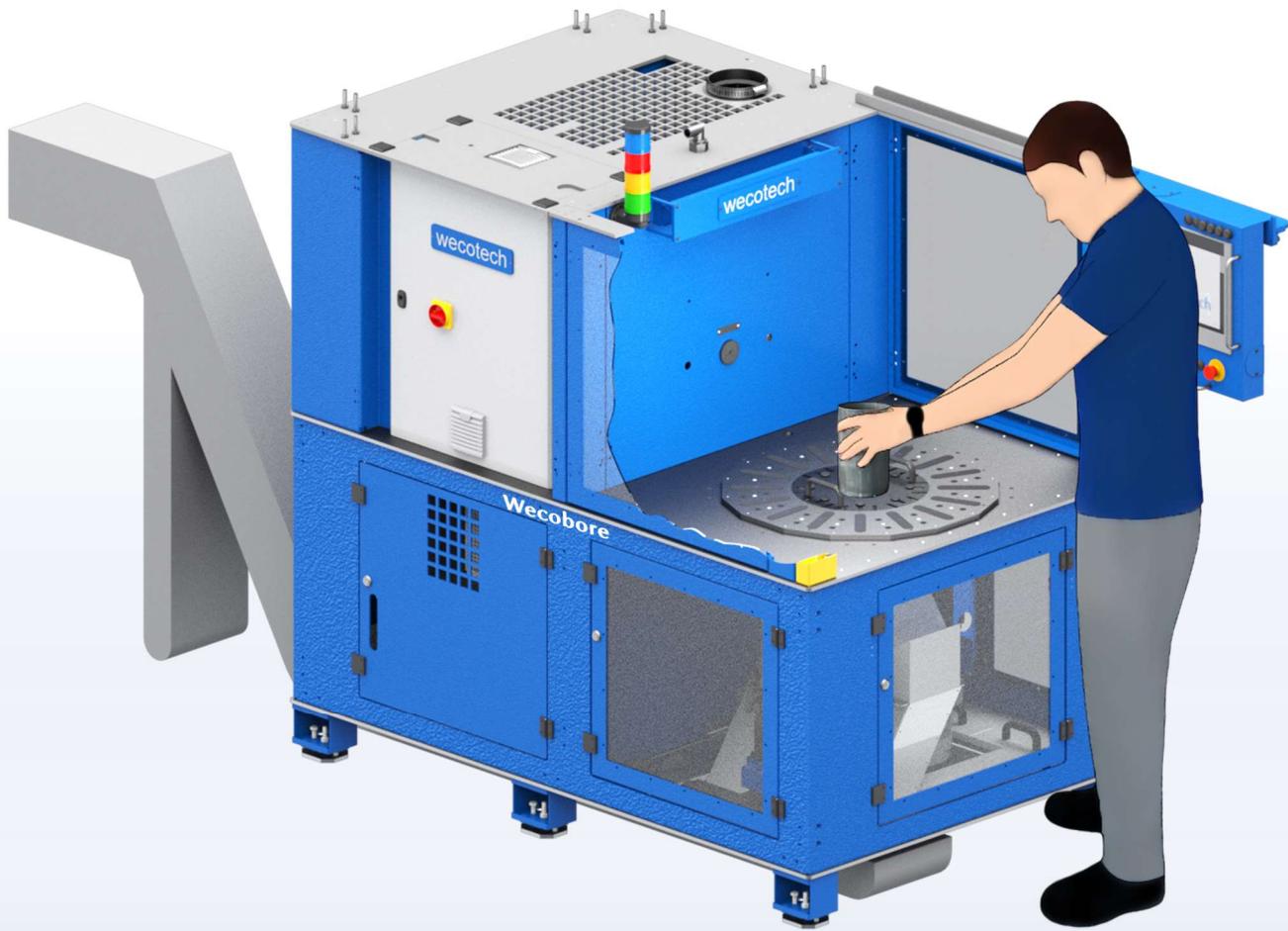
| | |
|------------------------------------|---------------------|
| Connection data | 400V / 50Hz / 3LNPE |
| PLC Siemens | |
| 12" colour touchscreen | |
| USB interface for program transfer | |
| Energy saving feature | |
| Safety foot switch | |

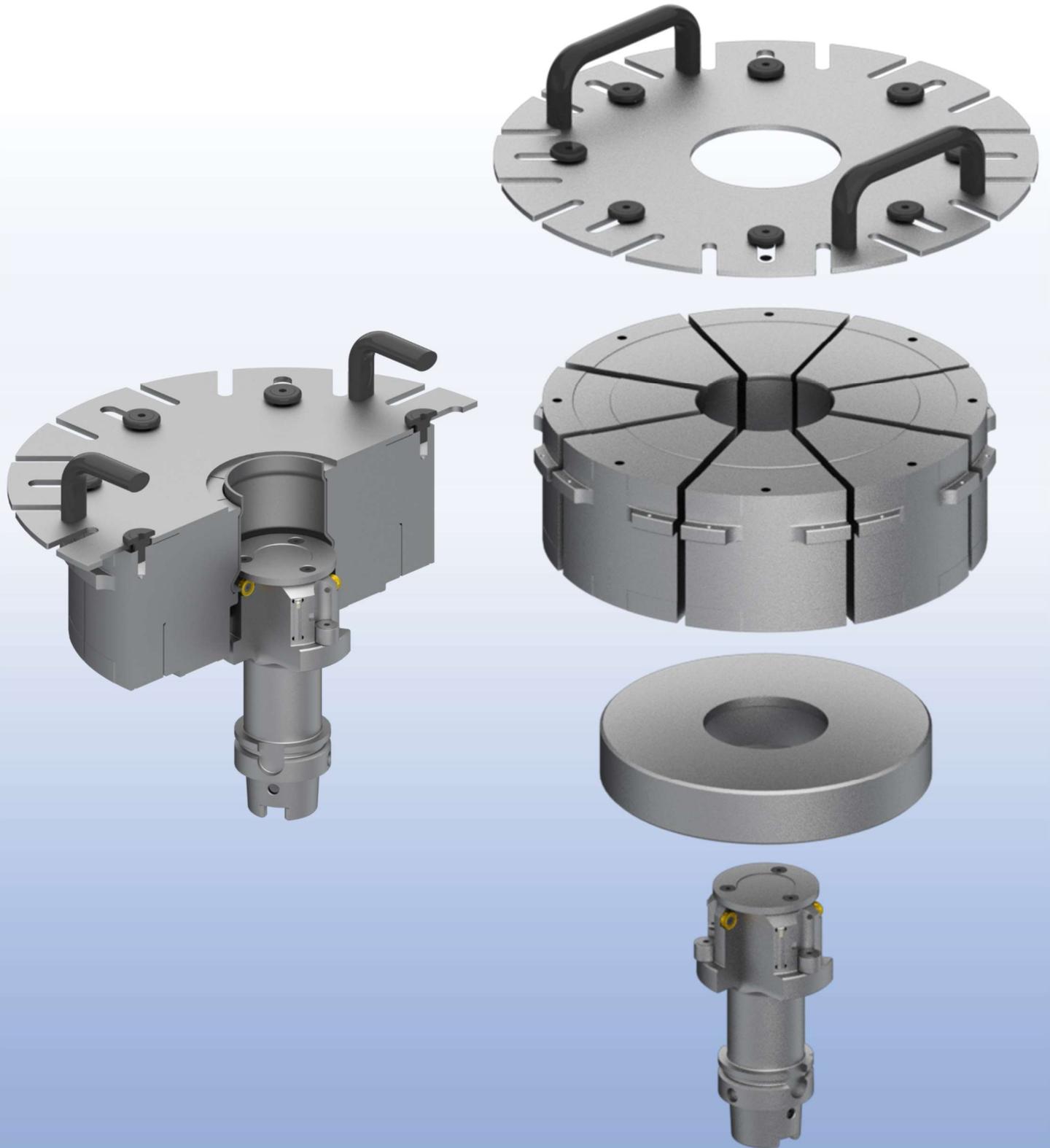
Control

Spindle and calibration software
 Memory for up to 250 programs (alphanumerical)
 Set-up, manual and production modes
 Login (Service/Maintenance/Set-up/Shift chief)
 Workpiece counter (Total/Shift reset)

Machine features

HW-Flex universal housing
 CNC spindle unit
 Vertical working position
 Quick change interface for outer cap tool
 HSK-63 interface for inner tool
 Minimal lubrication unit
 Dimensions: L = 2500; W = 1100; H = 1800 mm
 Weight ca. 1700 kg
 Documentation in German







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